

Date: Wednesday, 1/30/2008 7:56:36 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: PIN PIN ASSEMBLY		
Job Number	: 37070						
Estimate Number	: 11492						
P.O. Number	:			Part Number	:	D2444	
This Issue	: 1/30/2008	S.O. No.	:	Drawing Number	:	D2444 REV B	
Prsht Rev.	: NC			Project Number	:	N/A	
First Issue	: / /	Type	: SMALL /MED FAB	Drawing Revision	:	B	
Previous Run	: 36745			Material	:		
Written By	:			Due Date	:	2/15/2008	Qty: 10 Um: Each
Checked & Approved By	:						
Comment	: Est: C	03.04.04	Reformat; Incorporated D2690-X KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26906	Lanyard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Lanyard

Qty	Part Number	Description	Batch
1	D2690-6	Lanyard	B35601

08/02/21

2.0	BLRS002	Pip Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pip Pin

Qty	Part Number	Description	Batch
1	BLRS-002	Pip Pin	A106794(1) P107179(10x)

08/02/21

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2444 as per Dwg D2444

Identify as D2444

08/02/21 (10)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/02/21 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 33

08/02/21 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/02/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/30/2008 7:56:37 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 37070

Part Number: D2444

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

1/30/2008

Job Completion



~ 2008/2/22

(10)

W

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

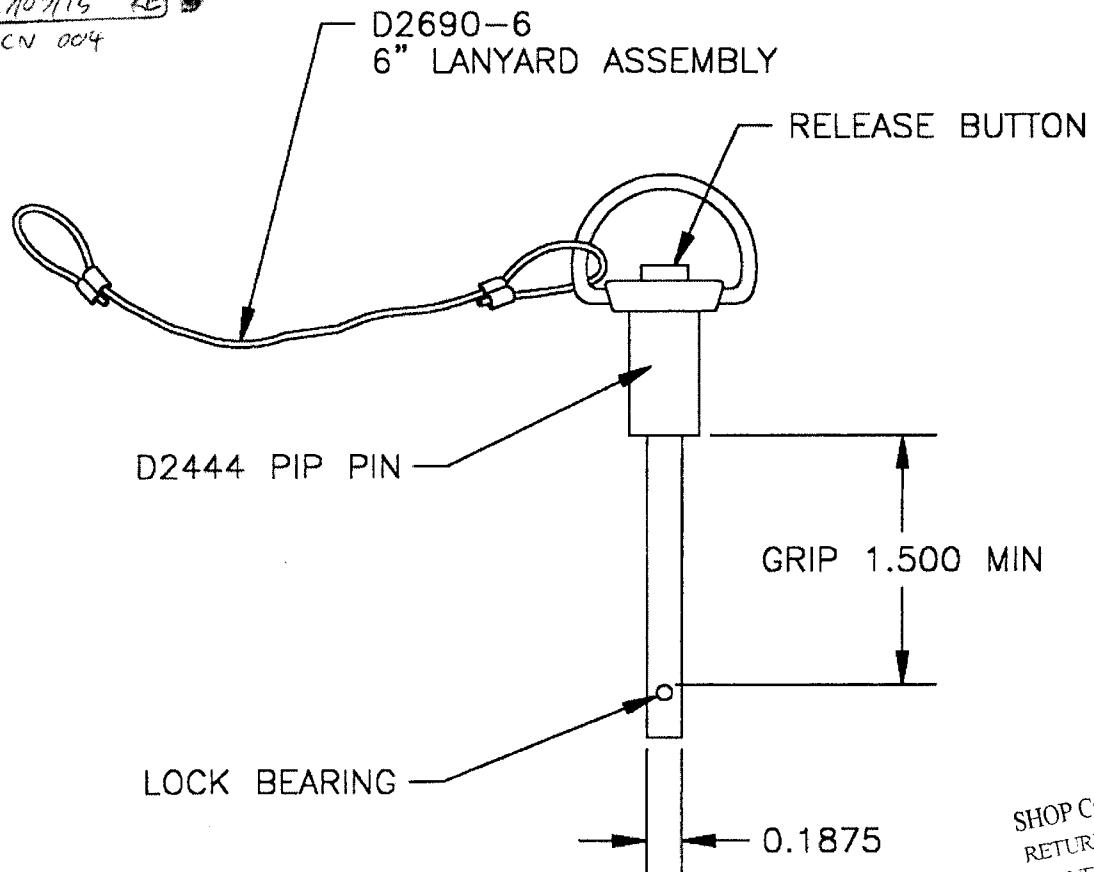
NOTE: Date & initial all entries

DART

DESIGNER	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2444	SHEET 1 OF 1
DATE		TITLE	SCALE
97.07.15		PIP PIN	1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED
07/07/95 KE
ECN 004



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37070

LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE
- AVIBANK BLC3B15S BUTTON HANDLE
- AVIBANK BLC3TA15S 'T' HANDLE
- AVIBANK BLC3LA15S 'L' HANDLE